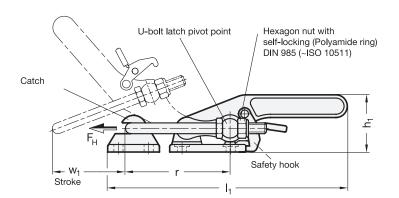
# Stainless Steel-Latch-Type Toggle Clamps

with safety hook, heavy duty type









## Type

- T6 with mounting holes, with U-bolt latch, with catch
- T with mounting holes, without U-bolt latch, with catch
- T6S for welding, with U-bolt latch, with catch
- TS for welding, without U-bolt latch, with catch

| Size | F <sub>H</sub> in N<br>Holding<br>Capacity | a <sub>1</sub> | a <sub>2</sub> | b <sub>1</sub> | b <sub>2</sub> | <b>b</b> <sub>3</sub> | b <sub>4</sub> | <b>b</b> <sub>5</sub> | b <sub>6</sub> | b <sub>7</sub> | d <sub>1</sub> | d <sub>2</sub> | d <sub>3</sub> | h <sub>1</sub> ≈ | h <sub>2</sub> |
|------|--|----------------|----------------|----------------|----------------|-----------------------|----------------|-----------------------|----------------|----------------|----------------|----------------|----------------|------------------|----------------|
| 1700 | 17000                                      | 22             | 21             | 68             | 64             | 46                    | 48             | 68                    | 26,5           | 38             | M 10           | 8,5            | 14             | 55               | 34,5           |
| 4000 | 40000                                      | 28             | 27             | 85             | 80             | 55                    | 60             | 85                    | 32             | 50             | M 12           | 10,5           | 16             | 68               | 42,5           |

| Size | <b>I</b> <sub>1</sub> ≈ Type T6S / TS | Type<br>T6 / T | <b>I<sub>2</sub></b> min. | I <sub>3</sub> ≈ | m <sub>1</sub> | m <sub>2</sub> | m <sub>3</sub> | m <sub>4</sub> | m <sub>5</sub> | $r \approx$ at $w_2 = 0$ | S <sub>1</sub> | S <sub>2</sub> | t | W <sub>1</sub><br>Stroke | <b>W<sub>2</sub> ≈</b> Adjustable range |
|------|---------------------------------------|----------------|---------------------------|------------------|----------------|----------------|----------------|----------------|----------------|--------------------------|----------------|----------------|---|--------------------------|---|
| 1700 | 218                                   | 223            | 32,5                      | 129              | 45             | 11,5           | 45             | 10             | 28             | 96                       | 7              | 7              | 2 | 54                       | 15                                      |
| 4000 | 266                                   | 271            | 29,5                      | 151              | 57             | 14             | 57             | 12,5           | 35             | 107                      | 9              | 9              | 2 | 62                       | 25                                      |

### **Specification**

forged

- Body / catch /
  clamping lever / U-bolt latch
  Stainless Steel AISI 304
- Other parts
  Stainless Steel AISI 303
- All moving parts lubricated with special grease
- Stainless Steel characteristics → Page 1144
- RoHS compliant

### Information

3

NI

The GN 852.3 latch type toggle clamps are compact in design and can be used to ensure high holding capacities.

When closing the spanner, a safety hook positively locks onto the body. This prevents the inadvertent or vibration-induced release from the clamping position. To open the safety hook it is unlocked per one-hand operation.

The U-bolt latch can be adjusted within its range.

In addition to the standard lengths for the U-bolt latch shown above, more lengths may be achieved by using series GN 951.1 square U-bolts

#### see also...

- General information for toggle clamps → Page 676
- Square U-bolts GN 951.2 → Page 741

| How to order        | 1 | Size     |
|---------------------|---|----------|
| <b>1</b> 2 3        | 2 | Туре     |
| GN 852.3-1700-T6-NI | 3 | Material |



